

Work Order ID 62542

Monday, October 04, 2010 10:55:19 AM



Page 1

Item ID: D205-564-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 10/4/2010 Start Qty: 4.00

Required Date: 10/20/2010 Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2521	Rev J

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels per PPP D205-564-011 CHG008

S. 10/16/12

10-11-23 (8)

151

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/14/12 (8)

160

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S. 10/16/12

(XS)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170 Packaging Packaging	Identify as per dwg & Stock Location: <u>14</u> Memo <u>Reuc</u>	0.00 0.00				<u>10/11/24</u>	<u>5</u>		<u>(8)</u>
180 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						<u>10/11/24</u>	<u>MS</u> <u>10-11-24</u>

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Picklist Print

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Work Order ID: 62542

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 10/4/2010



Required Date: 10/20/2010

Start Qty: 4.00 *8*

Required Qty: 4.00



Comments: IPP F00.01.20 Changed pick list, MPP 2019, CHG006 EC
IPP Rev:G 06-08-28 As per Rev E JLM
IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC
IPP Rev:I 08-10-01 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2521		Manufactured	No			151	Each	1.0000	2	816			
													
<i>S</i> #6 Bearpaw 205										<i>62682</i>			<i>CC</i>

Location Loc Qty Loc Code

ST495 1
54892 1

D2182B		Manufactured	No			151	f	191.9952	3.7	14.8 29.34			
													
Rubber Cushion										<i>63413</i>			<i>Per 4/24 @</i>

Location Loc Qty Loc Code

ST402A 27.27
30872 13.67
39986 9.1
45405 4.5
ST410 164.72524
52649 164.72524

S
(D2182 BOSS)
*cut (8) at 5.5" per Kit
7 measured 8.10/11/24

10.11.24

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Work Order ID: 62542

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 10/4/2010

Required Date: 10/20/2010

Start Qty: 4.00

Required Qty: 4.00

D2274

Manufactured No

151

Each

354.0000

20



Radius Block



80/60 -
62658

[Signature]

Location

Loc Qty

Loc Code

ST010

342

51427

12

59108

168

61361

162

ST139

12

52644

4

54850

8

D2529

Manufactured No

151

Each

680.0000

20



Washer



80/60

[Signature]

Location

Loc Qty

Loc Code

ST017

668

51406

12

58568

166

61979

490

ST139

12

52745

12

D2947

Manufactured No

151

Each

67.0000

8



Clamp



3267

62666

[Signature] 10/11/24 (8)

Location

Loc Qty

Loc Code

ST457

67

55756

67

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 10/4/2010

Required Date: 10/20/2010

Start Qty: 4.00

Required Qty: 4.00

D3544-041

Manufactured No

151

Each

11.0000

4

1632



Clamp

Location

Loc Qty

Loc Code

ST458

11

55604

11

62671 28p
63588 4p

AN4-13A

Purchased

No

151

Each

480.0000

8

3264 -



Bolt

Location

Loc Qty

Loc Code

ST358

480

115159

480

M115936

AN4-15A

Purchased

No

151

Each

577.0000

20

80160



Bolt

Location

Loc Qty

Loc Code

ST338

112

ST358

465

107737

12

108868

60

109148

4

111295

52

112905

12

114232

3

114292

32

114615

56

114784

58

115108

76

115371

100

M115374 96x 60/10/23
M115936 64p

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Parent Item Name: Bearpaw

Start Date: 10/4/2010

Required Date: 10/20/2010

Start Qty: 4.00

Required Qty: 4.00

AN960JD416 NAS1149D0463J Purchased

No

151

Each

24.0000

20

80/60

m116025

[Signature]



Washer

Location

Loc Qty

Loc Code

ST300

24

113288

24

MS21042L4

Purchased

No

151

Each

4,434.000

20

80/60 ✓

[Signature] 10/14/10 238



Nut

Location

Loc Qty

Loc Code

ST300

4434

113422

68

114523

8

114718

16

114784

32

115108

1310

115589

1900

115621

1100

m115589

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5.0 PARTS LIST

Qty	Part Number	Description
X	D205-564-011	BEARPAW INSTALLATION
8	D2182B055	RUBBER CUSHION
20	D2274	RADIUS BLOCK
2	D2521	BEARPAW
20	D2529	WASHER
8	D2947	CLAMP
4	D3544-041	CLAMP
8	AN4-13A	BOLT
20	AN4-15A	BOLT
20	AN960JD416	WASHERS
20	MS21042L4	NUT (OR MS21042-4)

Qty	Part Number	Description
X	DSI-9328-011	RUN-ON LANDING WEARPLATE KIT
2	D3511-041	WEARPLATE
16	AN4-17A	BOLT
4	AN4-11A	BOLT
4	AN970-4	WASHER
16	MS21042L4	NUT (OR MS21042-4)